Refined Sunflower Oil

Technical specification profile

A clear, versatile seed oil for everyday cooking, foodservice and food manufacturing. Explore retail PET bottles, larger kitchen formats and product technical data.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Appearance	Clear and transparent, without sediment
Odour & taste	Light; free from abnormal odour or taste
Relative density · 20°C	0.918-0.923 g/cm³
Refractive index · 40°C	1.461-1.468

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.05%
Soap content	≤ 0.005%
Free fatty acids · as oleic acid	0.15 max; unit to be confirmed in signed specification
Acid value	≤ 0.6 mg KOH/g oil
Iodine value	118-141
Peroxide value	≤ 2 meq active oxygen/kg
Other oils / mineral oil	Nil

03 / IDENTITY CRITERIA

Parameter	Acceptance profile
Linoleic acid · C18:2	48.3-74% of total fatty acids; wording to confirm
Delta-7-stigmasterol	6.5-20% of total sterols
Brassicasterol	0.5% of total sterols; limit direction to confirm

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04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Antioxidant allowance	BHT (E321) ≤ 75 mg/kg only if agreed for the product and destination
Vitamin A fortification option	45,000-60,000 IU/kg; preserve this basis when ordering
Heavy metals	Pb ≤ 0.1; As ≤ 0.1; Fe ≤ 1.5; Cu ≤ 0.1; Hg ≤ 0.1 ppm
Heavy-metal testing scope	Analysis of crude input oil to be provided for assessment

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

Product identity & shelf life

Identity: Sunflower seed oil. Origin: as agreed in quotation. General delivery requirement: at least 1 year remaining at delivery; confirm for the order.

Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L, 3 L or 5 L as ordered; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Corn Oil

Technical specification profile

A golden cooking oil category for retail shelves, professional kitchens and food production, with detailed product specifications and PET or tin packaging options.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Foreign odours & flavours	Nil
Relative density · 20°C	0.917-0.925 g/cm³
Refractive index · 40°C	1.465-1.468
Colour · Lovibond red/yellow	≤ 3 / 25; cell notation needs confirmation

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.05%
Soap content	≤ 0.005%
Free fatty acids · as oleic acid	0.15 max; unit to be confirmed in signed specification
Iodine number · Wijs	103-128 g/100 g
Peroxide value	≤ 10 meq active oxygen/kg; ≤ 2 at ex-works or port of shipment

03 / IDENTITY CRITERIA

Parameter	Acceptance profile
Linoleic acid	50-62% of total fatty acids; wording to confirm
Oleic acid	≤ 35% of total fatty acids
Palmitic acid	8-14% of total fatty acids; wording to confirm

04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Antioxidant allowance	BHT (E321) ≤ 75 mg/kg only if agreed for the product and destination
Vitamin A enrichment option	60,000 IU/L; only when specified in the purchase agreement

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

Product identity & shelf life

Identity: Corn oil. Origin: as agreed in quotation. At least 1 year remaining at delivery, subject to the agreed order.

Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L, 3 L or 5 L as ordered; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Soybean Oil

Technical specification profile

A soybean oil sourcing category for cooking oils and food ingredient requirements. Define the refining grade, GMO documentation, fatty acid profile and intended packaging in your enquiry.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Appearance · ambient	Clear and shining
Foreign odours & flavours	Nil
Colour · Lovibond 5¼ inch red/yellow	≤ 1.5 / 15
Relative density · 20°C	0.919-0.925 g/cm³
Refractive index · 40°C	1.466-1.470

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.05%
Soap content	≤ 0.005%
Free fatty acids · as oleic acid	≤ 0.15%
Iodine number · Wijs	125-140 g/100 g
Peroxide value	≤ 10 meq active oxygen/kg; ≤ 2 at ex-works or port of shipment

04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Antioxidant allowance	BHT (E321) ≤ 75 mg/kg only if agreed for the product and destination
Vitamin A enrichment option	60,000 IU/L; only when specified in the purchase agreement

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

Product identity & shelf life

Identity: Soybean oil. Origin: as agreed in quotation. At least 1 year remaining at delivery.

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Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L, 3 L or 5 L as ordered; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Canola Oil

Product & enquiry specification sheet

Refined Canola Oil for grade-specific sourcing enquiries. Request the exact product specification, packaging and commercial terms for your intended application.

The rapeseed profile is not used for canola. Request the specific low-erucic product identity and acceptance limits.

No numeric table from a different oil or grade is substituted.

TECHNICAL REQUIREMENTS TO AGREE

Parameter	Acceptance profile
Oil identity and refining grade	Product-specific limit / declaration required
Fatty acid profile including erucic acid	Product-specific limit / declaration required
Free fatty acids and peroxide value	Product-specific limit / declaration required
Moisture, impurities and colour	Product-specific limit / declaration required
GMO documentation where required	Product-specific limit / declaration required
Nutrition and retail label declaration	Product-specific limit / declaration required

Product identity & shelf life

Identity: Canola oil. Origin: as agreed in quotation. Confirm the agreed shelf life and remaining life at delivery.

Packing, labelling & shipment file

Packing is to be agreed for this exact product. Retail packing conditions for other oil grades do not establish its approved pack sizes or bulk transport requirements.

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

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Refined Olive Oil

Product & enquiry specification sheet

Refined Olive Oil for grade-specific sourcing enquiries. Request the exact product specification, packaging and commercial terms for your intended application.

Virgin olive specifications are not used for refined olive oil. Request the exact refined or blended grade.

No numeric table from a different oil or grade is substituted.

TECHNICAL REQUIREMENTS TO AGREE

Parameter	Acceptance profile
Exact grade and blend composition	Product-specific limit / declaration required
Free acidity and peroxide value	Product-specific limit / declaration required
UV absorption parameters where relevant	Product-specific limit / declaration required
Identity and authenticity documentation	Product-specific limit / declaration required
Origin and traceability documentation	Product-specific limit / declaration required
Nutrition and destination-market label	Product-specific limit / declaration required

Product identity & shelf life

Identity: Refined olive oil; composition to be confirmed. Origin: as agreed in quotation. Confirm the agreed shelf life and remaining life at delivery.

Packing, labelling & shipment file

Packing is to be agreed for this exact product. Retail packing conditions for other oil grades do not establish its approved pack sizes or bulk transport requirements.

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Palm Oil

Product & enquiry specification sheet

Refined Palm Oil for grade-specific sourcing enquiries. Request the exact product specification, packaging and commercial terms for your intended application.

Palm olein specifications are not used for whole refined palm oil. Confirm the required fraction and grade.

No numeric table from a different oil or grade is substituted.

TECHNICAL REQUIREMENTS TO AGREE

Parameter	Acceptance profile
Whole oil, olein or stearin grade	Product-specific limit / declaration required
Free fatty acids and peroxide value	Product-specific limit / declaration required
Iodine value and colour	Product-specific limit / declaration required
Slip melting point or cloud point by grade	Product-specific limit / declaration required
Transport temperature and unloading needs	Product-specific limit / declaration required
Sustainability documentation if required	Product-specific limit / declaration required

Product identity & shelf life

Identity: Palm oil; fraction and grade to be confirmed. Origin: as agreed in quotation. Confirm the agreed shelf life and remaining life at delivery.

Packing, labelling & shipment file

Packing is to be agreed for this exact product. Retail packing conditions for other oil grades do not establish its approved pack sizes or bulk transport requirements.

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

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Crude Sunflower Oil

Product & enquiry specification sheet

Crude Sunflower Oil for grade-specific sourcing enquiries. Request the exact product specification, packaging and commercial terms for your intended application.

Refined sunflower limits and retail packing requirements are not used as a crude oil specification. Request a refinery acceptance profile.

No numeric table from a different oil or grade is substituted.

TECHNICAL REQUIREMENTS TO AGREE

Parameter	Acceptance profile
Crude or degummed grade and extraction method	Product-specific limit / declaration required
Free fatty acids and moisture	Product-specific limit / declaration required
Insoluble impurities and sediment	Product-specific limit / declaration required
Phosphorus and wax content	Product-specific limit / declaration required
Peroxide value and colour	Product-specific limit / declaration required
Lot traceability and processing suitability	Product-specific limit / declaration required

Product identity & shelf life

Identity: Crude sunflower seed oil. Origin: as agreed in quotation. Confirm the agreed shelf life and remaining life at delivery.

Packing, labelling & shipment file

Packing is to be agreed for this exact product. Retail packing conditions for other oil grades do not establish its approved pack sizes or bulk transport requirements.

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Cottonseed Oil

Product & enquiry specification sheet

Refined Cottonseed Oil for grade-specific sourcing enquiries. Request the exact product specification, packaging and commercial terms for your intended application.

A separate cottonseed specification is required; another seed oil’s values are not substituted.

No numeric table from a different oil or grade is substituted.

TECHNICAL REQUIREMENTS TO AGREE

Parameter	Acceptance profile
Exact oil identity and grade	Product-specific limit / declaration required
Physical and chemical properties	Product-specific limit / declaration required
Fatty acid profile and composition	Product-specific limit / declaration required
Shelf life and storage conditions	Product-specific limit / declaration required

Product identity & shelf life

Identity: Cottonseed oil. Origin: as agreed in quotation. Confirm the agreed shelf life and remaining life at delivery.

Packing, labelling & shipment file

Packing is to be agreed for this exact product. Retail packing conditions for other oil grades do not establish its approved pack sizes or bulk transport requirements.

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

RBD Palm Olein

Technical specification profile

Refined, bleached and deodorised palm olein is the liquid fraction of palm oil. Specify this grade separately from whole refined palm oil.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Colour · Lovibond 5¼ inch cell	Red ≤ 3; yellow ≤ 30
Foreign odours & flavours	Nil
Melting point	≤ 24°C
Refractive index · 40°C	1.458-1.460
Relative density · oil 40°C / water 20°C	0.889-0.920

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.05%
Soap content	≤ 0.005%
Free fatty acids · as palmitic acid	0.1 max; unit to be confirmed
Acid value	≤ 0.6 mg KOH/g oil; unit wording to confirm
Peroxide value	≤ 2 meq peroxide oxygen/kg
Saponification value	194-202 mg KOH/g oil
Unsaponifiable matter	≤ 1.3%
Iodine number · Wijs	≥ 56 g/100 g oil
Other oil types	Nil

03 / IDENTITY CRITERIA

Parameter	Acceptance profile
Palmitic acid	38-43.5% of total fatty acids
Oleic acid	39.8-46% of total fatty acids
Cholesterol	≤ 4% of total sterols; not a nutrition value

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04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Antioxidant allowance	BHT (E321) ≤ 75 mg/kg only if agreed for the product and destination
Vitamin A enrichment option	45,000-60,000 IU/L; only when ordered
Heavy metals	Pb ≤ 0.1; As ≤ 0.1; Fe ≤ 1.5; Cu ≤ 0.1; Hg ≤ 0.1 ppm
PAH limits	Heavy PAH ≤ 5 ppb; total PAH ≤ 25 ppb; benzo(a)pyrene ≤ 2 ppb
Radionuclide contamination	None; declaration required
Production	Fresh production

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

Product identity & shelf life

Identity: RBD palm olein. Origin: as agreed in quotation. At least 2 years remaining at delivery for this profile.

Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L, 3 L or 5 L as ordered; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Virgin Olive Oil

Technical specification profile

Virgin olive oil obtained by mechanical or physical extraction. This product profile is separate from refined olive oil and olive-pomace oil.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Appearance	Clear; yellow to green
Odour & taste	Characteristic; free from alteration or pollution
Relative density · 20°C / water 20°C	0.910-0.916
Refractive index	1.4677-1.4705; test temperature to confirm

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.1%
Saponification value	184-196 mg KOH/g oil
Unsaponifiable matter	≤ 15 g/kg
Iodine value	75-94
Acidity · as oleic acid	≤ 2 g/100 g
Peroxide value · port of shipment	≤ 20 meq active oxygen/kg
Waxes	≤ 250 mg/kg
Stigmastadienes	≤ 0.15 mg/kg
UV absorbance · K232	≤ 2.6
UV absorbance · K270	≤ 0.25
Other oils / additives	Not permitted

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03 / IDENTITY CRITERIA

Parameter	Acceptance profile
Oleic acid · C18:1	55-83% of total fatty acids
Linoleic acid · C18:2	3.5-21% of total fatty acids
Saturated fatty acids · triglyceride position 2	≤ 1.5% (sum of palmitic and stearic acids)
Trans-isomer criteria	Each listed group ≤ 0.05%; exact grouping to confirm
Total sterols	≥ 1,000 mg/kg
Brassicasterol	≤ 0.1% of total sterols
Campesterol	≤ 4% of total sterols
Stigmasterol	No greater than campesterol
Beta-sitosterol	≥ 93% of total sterols; analytical definition to confirm
Delta-7-stigmasterol	≤ 0.5% of total sterols

04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Additives	None permitted in this grade
Heavy metals	Pb ≤ 0.1; As ≤ 0.1; Fe ≤ 1.5; Cu ≤ 0.1 ppm
Microbiology · aerobic total plate count	Nil; laboratory verification required
PAH limits	Heavy PAH ≤ 5 ppb; total PAH ≤ 25 ppb; benzo(a)pyrene ≤ 2 ppb
Nominal retail unit	1 litre in the product profile

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

Product identity & shelf life

Identity: Virgin olive oil; no other oils mixed. Origin: as agreed in quotation. 24 months specified shelf life; confirm production date and remaining life at delivery.

Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Rapeseed Oil

Technical specification profile

A dedicated rapeseed oil profile with its own identity limits. This profile is not represented as canola or low-erucic oil.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Foreign odours & flavours	Nil
Relative density · 20°C	0.910-0.920 g/cm³
Refractive index · 40°C	1.465-1.469

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.05%
Soap content	≤ 0.005%
Free fatty acids · as oleic acid	0.15 max; unit to be confirmed in signed specification
Peroxide value	≤ 10 meq active oxygen/kg; ≤ 2 at ex-works or port of shipment

03 / IDENTITY CRITERIA

Parameter	Acceptance profile
Erucic acid	≤ 5% of total fatty acids; not a canola specification
Brassicasterol	5-13% of total sterols

04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Antioxidant allowance	BHT (E321) ≤ 75 mg/kg only if agreed for the product and destination
Vitamin A enrichment option	60,000 IU/L; only when specified in the purchase agreement

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

Product identity & shelf life

Identity: Rapeseed oil; exact grade to be agreed. Origin: as agreed in quotation. At least 1 year remaining at delivery under the general profile.

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Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L, 3 L or 5 L as ordered; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

Refined Groundnut Oil

Technical specification profile

A separate refined groundnut oil product profile. Declare the product identity and obtain the applicable allergen and analytical documentation.

Procurement acceptance criteria for this named oil grade. Final analytical methods, composition, agreed limits and lot-specific COA govern the order. Fortification or additive allowances apply only when expressly agreed.

01 / PHYSICAL PROPERTIES

Parameter	Acceptance profile
Foreign odours & flavours	Nil
Relative density · 20°C	0.918-0.923 g/cm³
Refractive index · 40°C	1.465-1.469

02 / CHEMICAL PROPERTIES

Parameter	Acceptance profile
Moisture & volatile matter	≤ 0.2%
Insoluble impurities	≤ 0.05%
Soap content	≤ 0.005%
Free fatty acids · as oleic acid	0.15 max; unit to be confirmed in signed specification
Peroxide value	≤ 10 meq active oxygen/kg; ≤ 2 at ex-works or port of shipment

03 / IDENTITY CRITERIA

Parameter	Acceptance profile
Linolenic acid	≤ 0.5% of total fatty acids
Sterol identity criteria	Confirm the approved analytical criteria before acceptance

04 / ADDITIONAL CONDITIONS

Parameter	Acceptance profile
Antioxidant allowance	BHT (E321) ≤ 75 mg/kg only if agreed for the product and destination
Vitamin A enrichment option	60,000 IU/L; only when specified in the purchase agreement
Allergen documentation	Obtain the product-specific declaration; no allergen-free claim is made

Any entry marked for confirmation must be resolved in the signed specification. Listed fatty acid and sterol criteria are identity parameters; they are not a retail nutritional declaration.

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Santo Antonio
13449899 Engenheiro Coelho (Sp)

Product identity & shelf life

Identity: Refined groundnut oil. Origin: as agreed in quotation. At least 1 year remaining at delivery under the general profile.

Packing, labelling & shipment file

PACKING SCOPE

Item	Requirement
Bottle formats	1 L, 3 L or 5 L as ordered; food-grade PET or metal
Closure	Hermetic and tamper-evident; no piercing-only tin
1 L bottle mass	Empty plastic bottle at least 28.5 g
1 L cartons	12 or 15 bottles; cardboard dividers; double-wall export board
3 L / 5 L cartons	Layout, dimensions and load quantities to be agreed
Loading	Floor-loaded; flat cartons; board inserts and void filling
Packaging tests	Specified 6 m pressure/stacking tests; not a container stack-height instruction

For full bottle, carton, marking and loading requirements, use the separate Oleo Bueno Packing & Logistics guide. Container quantities, gross weights, freight, MOQ and lead time are quotation-specific.

Nutrition & composition

Request a complete product-specific declaration on a stated 100 g or 100 ml basis. No generic nutrient table is substituted. Any fortification or additives must be explicitly ordered and supported by analysis.

Shipment documentation

Inspection certificate; Certificate of origin; Health or phytosanitary certificate where applicable; Weight and quality certificate; Non-radioactivity declaration/certificate if required; GMO status certificate or declaration; Other documents agreed in the purchase contract.

Documents depend on the actual product, purchase agreement and destination. Listed requirements do not certify that documents have already been issued.

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Packing & logistics

Retail bottle profile / carton protection / loading / marking / documents

These are packing and acceptance requirements for the documented retail profile. Test loads are not physical container stacking instructions. No carton count per container, freight rate, MOQ or transit time is stated.

01 / PRIMARY PACKAGING

Item	Requirement
Material	Food-grade PET or metal bottles
Nominal volumes	1 L, 3 L or 5 L as ordered
Closure	Hermetically sealed, with tamper-evident device
Empty 1 L plastic bottle mass	At least 28.5 g
Tin opening	Opening by piercing without a cap is not accepted
Leakage requirement	No leakage under the specified 6 m stacking-pressure test
Impact tests	Perform on complete packs ready for supply

02 / SECONDARY PACKAGING

Item	Requirement
1 L bottle options	12 × 1 L or 15 × 1 L per carton
Internal protection	Cardboard separators between containers
Board	Double-wall corrugated export cartons
Performance requirement	Withstand the specified 6 m stacking test for 6 months
Sealing	Glue or 50 mm tape; tape overlap at least 10 cm
Environmental resistance	Packaging and seals specified for 6 months of tropical exposure

03 / LOADING PLAN

Item	Requirement
Loading plan	Floor loading without pallets for this packing profile
Carton position	Lay cartons flat
Layer inserts	Double-wall board between the third and fourth layers
Insert coverage	Full container width and at least two cartons lengthwise
Insert overlap	No overlap
Void protection	Fill side and end voids to immobilise the cartons
Container quantity	Confirm against carton dimensions, weights and transport limits

04 / PACK MARKINGS

Item	Requirement
Product name	Bottle: 1 cm; carton: 2 cm lettering
Manufacture date	Bottle: 0.3-0.5 cm; carton: 0.5-0.8 cm lettering
Required details	Expiry date, batch code or full name, volume in litres
Traceability	Actual manufacturer name and address on product labels and cartons
Handling	Upright-position arrow on the outside of each carton

05 / Documentation

- Inspection certificate
- Certificate of origin
- Health or phytosanitary certificate where applicable
- Weight and quality certificate
- Non-radioactivity declaration/certificate if required
- GMO status certificate or declaration
- Other documents agreed in the purchase contract

The manufacturer identity required on the actual product label must remain accurate. Third-party company names, contact details and publisher branding are not reproduced in this guide.